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#### Exploring Frontiers: Cutting-Edge **Experiments** at the **Intersection of Biochemistry and Drug Manufacturing**

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#### Abstract

A documentary review was carried out on the production and publication of research papers related to the study of the Biochemistry and Drug Manufacturing variables. The purpose of the bibliometric analysis proposed in this document was to know the main characteristics of the volume of publications registered in the Scopus database during the period 2017-2022, achieving the identification of 165 publications. The information provided by this platform was organized through graphs and figures, categorizing the information by Year of Publication, Country of Origin, Area of Knowledge and Type of Publication. Once these characteristics have been described, the position of different authors on the proposed topic is referenced through a qualitative analysis. Among the main findings made through this research, it is found that China, with 38 publications, was the country with the highest scientific production registered in the name of authors affiliated with institutions of that nation. The Area of Knowledge that made the greatest contribution to the construction of bibliographic material related to the study of the insertion of Biochemistry in the manufacture of medicines was Biochemistry and Genetics and Molecular Biology with 50 published documents, and the most used Publication Type during the period indicated above were Journal Articles with 62% of the total scientific production.

**Keywords:** Avant-garde experiments, Biochemistry, Drug Manufacturing.

# **1. Introduction**

As modern medicine continues to blur, the boundaries between science and technology continue to blur, offering unprecedented opportunities for breakthrough discoveries and innovative applications. At the forefront of this dynamic convergence is the intersection of biochemistry and drug manufacturing, a field where scientists, engineers, and researchers are pushing their limits more than is possible. In this present era called precision medicine, the connection of biochemistry and drug manufacturing has not only achieved the transformation of the pharmaceutical industries but also taken another approach to health care.

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This synergy between biochemistry and drug manufacturing has ushered in a new era of scientific exploration, where cutting-edge experiments are not only expanding our knowledge of biological processes but also accelerating the development of new therapeutic agents. In this comprehensive introduction, we'll delve into the world of these experiments, revealing the remarkable innovations and breakthroughs that are poised to shape the future of healthcare.

One of the most surprising developments at this intersection is the rise of biopharmaceuticals. Traditional small-molecule medicines, while effective for many conditions, are often not enough when it comes to complex diseases such as cancer, autoimmune disorders, and genetic conditions. Biopharmaceuticals, including monoclonal antibodies, gene therapies, and cell therapies, are emerging as powerful tools in the fight against these diseases. However, the manufacture of these biologics poses unique challenges, such as ensuring proper protein folding and maintaining product consistency. State-of-the-art experiments in this area focus on optimizing bioprocesses, improving product quality, and improving production yields.

In addition, the development of innovative drug delivery systems is opening up new perspectives for the treatment of various ailments. From specific nanoparticles capable of delivering drugs directly to specific cells to 3D-printed pharmaceuticals customized for individual patients, biochemistry is central to the design of these next-generation drug carriers. These experiments aim not only to improve the pharmacokinetics of existing drugs, but also to enable the creation of entirely new therapeutic modalities.

At the center of this transformative intersection, machine learning and artificial intelligence play an increasingly vital role. These technologies are helping researchers examine large amounts of biological data, predict drug interactions, and design molecules with improved properties. Bioinformatics, a field that combines biology and computer science, is enabling scientists to uncover hidden patterns in genetic sequences, identify potential drug targets, and even simulate the behavior of complex biological systems. The integration of AI and biochemistry is ushering in a new era in drug discovery, making it faster, more cost-effective, and tailored to individual patient profiles. For this reason, this article seeks to describe the main characteristics of the compendium of publications indexed in the Scopus database related to the variables Biochemical Intelligence and Drug Manufacturing, as well. Such as the description of the position of certain authors affiliated with Latin American institutions, during the period between 2017 and 2022.

# 2. General Objective

To analyze, from a bibliometric and bibliographic perspective, the preparation and publication of research papers in high-impact journals indexed in the Scopus database on the variables Biochemistry and Drug Manufacturing during the period 2017-2022 by Latin American institutions.

# 3. Methodology

This article is carried out through a research with a mixed orientation that combines the quantitative and qualitative method. On the one hand, a quantitative analysis of the information selected in Scopus is carried out under a bibliometric approach of the scientific production corresponding to the study of the variables Biochemistry and Manufacture of Medicines. On the other hand, examples of some research works published in the area of study mentioned above are analyzed from a qualitative perspective, based on a bibliographic approach that allows describing the position of different authors on the proposed topic. It is important to note that the entire search was carried out through Scopus, managing to establish the parameters referenced in Figure 1.

### 3.1. Methodological design

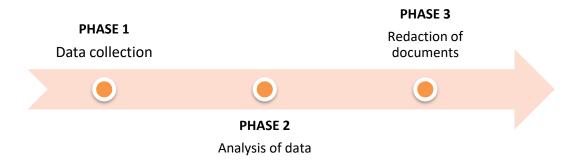


Figure 1. Methodological design Source: Authors' own creation

3.1.1 Phase 1: Data collection

Data collection was carried out from the Search tool on the Scopus website, where 165 publications were obtained from the following filters:

TITLE-ABS-KEY ( biochemistry, AND drug AND manufacturing ) AND PUBYEAR  $> 2016\,\rm AND\,PUBYEAR < 2023$ 

• Published documents whose study variables are related to the study of the Biochemistry and Drug Manufacturing variables.

- Limited to the period 2017-2022
- Without distinction of country of origin.
- Without distinction of area of knowledge.
- No distinction of type of publication.

3.1.2 Phase 2: Construction of analytical material

The information collected in Scopus during the previous phase is organized and then classified by graphs, figures and tables as follows:

- Co-occurrence of words.
- Year of publication
- Country of origin of the publication.
- Area of knowledge.
- Type of publication.

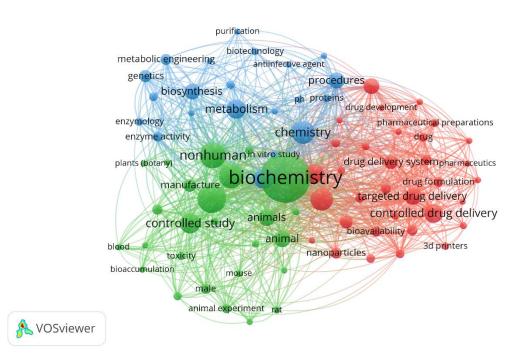
3.1.3 Phase 3: Drafting of conclusions and outcome document

In this phase, the results of the previous results are analysed, resulting in the determination of conclusions and, consequently, the obtaining of the final document.

# 4. Results

4.1 Co-occurrence of words

Figure 2 shows the co-occurrence of keywords found in the publications identified in the Scopus database.



#### Figure 2. Co-occurrence of words

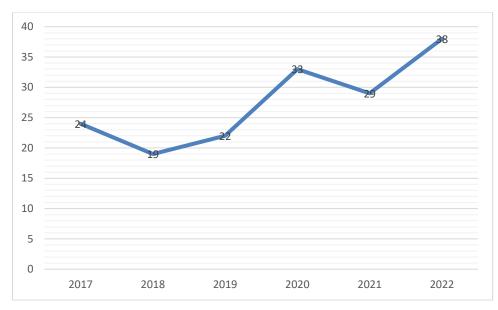
Source: Authors' own elaboration (2023); based on data exported from Scopus.

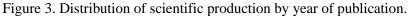
Biochemistry was the most frequently used keyword within the studies identified through the execution of Phase 1 of the Methodological Design proposed for the development of this article. Chemistry is also among the most frequently used variables, associated with variables such as Controlled Drug Delivery, Nona particle, Bioavailability, Biosynthesis, Targeted Drug Delivery. From the above, it is striking that the proper introduction of the avant-garde of biochemistry and the manufacture of medicines, has managed to enter new areas of synthetic biology, where scientists and researchers develop organisms that allow the production of pharmaceutical compounds with unprecedented precision. We also managed to identify how CRISPR-based technologies are evolving gene editing and enabling the development of curative therapies for genetic disorders, in this fascinating journey through the frontiers of science and technology, where biochemistry and drug manufacturing converge to create a world of possibilities.

As we travel through the experimental frontiers of biochemistry and drug manufacturing, we will witness not only the scientific prowess of the scientists driving these innovations, but also their profound impact on human health and well-being. The ability to treat diseases from their molecular roots, tailor treatments to individual patients, and produce medicines with unparalleled precision promises a healthier and more prosperous future for all. In the following sections, we'll delve into each cutting-edge field and uncover the remarkable experiments and innovations that have shaped the course of modern medicine.

4.2 Distribution of scientific production by year of publication

Figure 3 shows how scientific production is distributed according to the year of publication.





Source: Authors' own elaboration (2023); based on data exported from Scopus

Among the main characteristics evidenced through the distribution of scientific production by year of publication, the number of publications registered in Scopus was in 2022, reaching a total of 38 documents published in journals indexed on this platform. This can be explained by articles such as the one titled "Detection of reproductive and developmental toxicity of bisphenol F by oral probe in rats" This study aimed to investigate the general and reproductive/developmental effects of BPF. Therefore, BPF was administered at dose levels of 0, 1, 5, 20, and 100 mg/kg/day daily by oral gavage to Sprague-Dawley rats during the periods of pre-mating, mating, gestation and early lactation, and during the reproductive periods. and developmental toxicities, including general systemic toxicities, were investigated. A decrease in body weight and feed intake was observed in female rats treated with 20 and 100 mg/kg/day of BPF during the premating and gestation periods. In addition, gamma glutamyl transpeptidase levels were increased in female rats given 100 mg/kg/day. At 100 mg/kg/day, ovarian weight decreased and vaginal mucification increased according to necropsy and histopathological examination, respectively. In addition, the number of implantation sites and litter size decreased to 100 mg/kg/day. However, no significant BPF-related changes were observed in male rats. Based on the results of this study, the no-observed-adverse-effect (NOAEL) levels of GMP for overall systemic and reproductive effects were 5 and 20 mg/kg/day, respectively.(Lee, 2022)

4.3 Distribution of scientific production by country of origin.

Figure 4 shows how the scientific production is distributed according to the nationality of the authors.

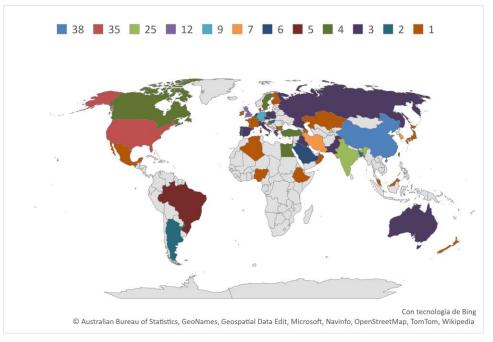


Figure 4. Distribution of scientific production by country of origin.

Source: Authors' own elaboration (2023); based on data provided by Scopus.

Within the distribution of scientific production by country of origin, the registrations from institutions were taken into account, establishing China as the country of this community, with the highest number of publications indexed in Scopus during the period 2017-2022, with a total of 38 publications in total. In second place, the United States with 35 scientific papers, and India taking third place presenting to the scientific community, with a total of 25 papers among which is the article entitled "Local Pharmaceutical Research and Development Capacity in a Developing Country: A Qualitative Exploration of the Perspectives of Key Stakeholders in Ethiopia" The objective of this study was to evaluate the R+D capacity of pharmaceutical manufacturers from the perspective of key informants who work in companies and support government offices and educational institutions. Methods: A qualitative study design using in-depth interviews using semistructured interview guides with flexible probing techniques was used for data collection. The study involved intentionally selected participants representing key stakeholders, such as managers of the R+D departments of pharmaceutical manufacturers, officials and leaders of interested government agencies, and researchers from a local university. All transcribed interviews were subjected to thematic analysis and Qualitative Data Analysis in family R (RQDA) software was used for data analysis.(Selam, 2022)

4.4 Distribution of scientific production by area of knowledge

Figure 5 shows the distribution of the elaboration of scientific publications based on the area of knowledge through which the different research methodologies are implemented.

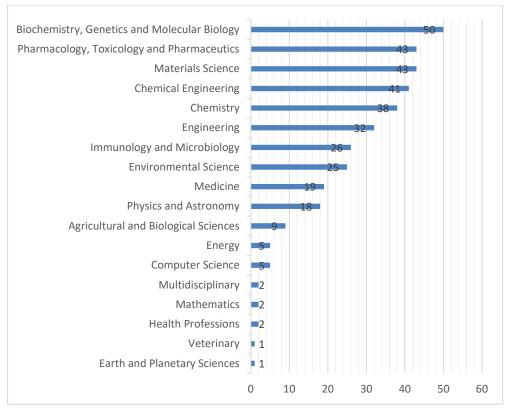


Figure 5. Distribution of scientific production by area of knowledge.

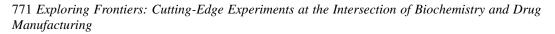
Source: Authors' own elaboration (2023); based on data provided by Scopus.

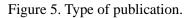
Biochemistry, Genetics and Molecular Biology was the area of knowledge with the highest number of publications registered in Scopus with a total of 50 documents that have based their variable methodologies Biochemistry & Drug Manufacturing. In second place, Pharmacology, Toxicology and Pharmacy with 43 articles and Materials Science in third place with 43. The above can be explained thanks to the contribution and study of different branches, the article with the greatest impact was registered by the area of Biochemistry, Genetics and Molecular Biology entitled "Technology for obtaining pharmaceutical forms (tinctures, extracts) from local plant raw materials and the study of their toxicity" This article provides information on the technology of manufacturing pharmaceutical forms from local plant materials. According to the technique developed, alcoholic extracts, aqueous extracts and tinctures were prepared from the collection of medicinal plants. Studies have revealed that to get a higher amount of concentrated extract, it is best to use distilled water as an extractant for banana leaves, pony's foot and oregano herbs, and 70% ethyl alcohol for licorice root and horsetail grass.(Turzhigitova, 2022)

# 4.5 Type of publication

In the following graph, you will see the distribution of the bibliographic finding according to the type of publication made by each of the authors found in Scopus.

Article Review Book Chapter Conference Paper Short Survey





Source: Authors' own elaboration (2023); based on data provided by Scopus.

The type of publication most frequently used by the researchers referenced in the body of this document was the one entitled Journal Articles with 62% of the total production identified for analysis, followed by Journal with 33%. Chapter of the Book are part of this classification, representing 2% of the research papers published during the period 2017-2022, in journals indexed in Scopus. In this last category, the one entitled "Studies of synthesis, structural elucidation and optimization of reactions of a new atovaguone prodrug" stands out. The present study summarizes the optimizations of the synthesis, characterization and reaction conditions in a systematic pathway. This disclosure provides consistent and repeatable reaction conditions for the synthesis of the prodrug atovaquone with high yields and good purity. Compact reaction optimization studies allow the synthetic process to be suitable for large-scale manufacturing, an important initiative towards commercialization of the prodrug. Atovaquone is a well-known antimalarial drug that has poor water solubility and low bioavailability. To overcome these challenges, a new atovaquone prodrug has been synthesized. The synthesis, structural elucidation and reaction optimization studies of the new prodrug have been explained with experimental and spectral results that support it. The collective experimental result enables large-scale manufacturing of the reported prodrug 3 with substantially high yields and purity.(Sanjay S.S. 2022)

# **5.** Conclusions

Through the bibliometric analysis carried out in this research work, it was established that China was the country with the highest number of published records in the Biochemistry, Genetics and Molecular Biology variables. with a total of 38 publications in the Scopus database. In the same way, it was established that the application of theories framed in the area of Biochemistry and Drug Manufacturing, were used more frequently in innovative experiments at the intersection of biochemistry and pharmaceutical production, since the integration of these brings as results very promising things in the future of medicine. Current advances in biochemistry have led to a better understanding of biological processes and the development of new innovative methods for drug production. These experiments could revolutionize the pharmaceutical industry by producing more effective and targeted drugs. In addition, the use of the latest technologies, such as gene editing and synthetic biology, in drug production experiments has opened up new possibilities for the creation of personalized medicine. These experiments make it possible to produce drugs that are tailored to a person's unique genetic makeup, providing a more effective and individualized treatment. However, it should be noted that these experiments also have ethical considerations. Potential misuse or unintended consequences should be carefully monitored and regulated to ensure patient safety and well-being. In addition, the cost and availability of these advanced treatments must be addressed to ensure equitable access to them.

In conclusion, the intersection of biochemistry and drug manufacturing is an innovative frontier with the potential to transform medicine. Ongoing experiments in this area have the potential to revolutionize drug development, improve patient outcomes, and pave the way for personalized medicine. It is critical to continue to support and invest in these cutting-edge experiments to unlock the full potential of biochemistry in the pharmaceutical industry.

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