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Revolutionizing The Global Market: An Inclusion Of AI The Game Changer In International Dynamics:

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Abstract:

This paper explores the idea that artificial intelligence is an innovative power. It is reconstructing the international dynamic and the global market in the era of technological advancement. Artificial intelligence has the potential to change many fields. It is concentrating on trade, power politics, and the global economy. In our overview of the effects of artificial intelligence on industries such as manufacturing, healthcare, finance, and logistics, we prove how innovations have been made. Artificial intelligence is increasing efficiency, productivity, and competitiveness on a global level. The credibility of the report also evaluates the geopolitical effects of AI. Artificial intelligence is analyzing how different countries are using it to gain power and some sort of leverage in foreign nations. The paper also demonstrates to review the ethical, social, and economic implications of artificial intelligence practice, focusing on the importance of sustainable development of AI policy solutions. Cognitive computing also helps organizations derive insights from large volumes of information that boost firms' marketing, logistical, and production strategies. An automation solution provided by AI technology implementation can positively impact the framework of industries, increasing effectiveness, saving money, and optimizing processes. Artificial intelligence helps in the proper segmentation of markets and the proper targeting of customers to increase the overall satisfaction and loyalty that is¹ likely to be generated. AI has the potential to disrupt existing business structures to the extent that they are forced to innovate, bring to birth new industries, and revisit trade relations between countries. The advancement of digitalization brought the concept of market reach to a new level in the fast-evolving flow of business. Companies these days have even more opportunities than before to gain a foothold in other countries as technologies improve. The regulations on artificial intelligence of these nations also reveal their abilities and interests in terms of utilizing technology to enhance their position within the structure of the international system. The necessity of addressing possible issues, including

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moral dilemmas, employment displacement, and distribution between rich and developing countries regarding access to and proficiency with artificial intelligence.

Key Words: Artificial Intelligence, Global Market, International Dynamics, Technological Advancement, Trade and Geopolitics, Global Economy

Introduction:

Artificial Intelligence is deeply integrated into several fields; for example, in industries, smart robots, and analytics are improving manufacturing processes and minimizing breakdown periods; in medicine, AI is improving diagnostic and treatment patterns (Chui, Manyika, & Miremadi, 2016; Topol, 2019). In the present world of technological advancements, artificial intelligence is the breakthrough change that has shaped the market and consequently international relations. Artificial Intelligence is characterized by high data processing ability and the ability to handle tedious mechanical tasks while at the same time learning from patterns, is revolutionizing not only efficiency in organizations but also the fundamental structure of industries globally. Artificial Intelligence integrated into several fields in a deep manner; for example, in industries, smart robots and analytics are improving manufacturing processes and minimizing breakdown periods; in medicine, AI is improving diagnostic and treatment patterns (Chui, Manyika, & Miremadi, 2016; Topol, 2019). The finance industry uses AI in fraud detection, risk management, and algorithmic trading, while the logistics industry uses it to finetune the strength and proficiency of the supply chain (Brynjolfsson & McAfee, 2014). Artificial Intelligence presence goes beyond industrial usage and culminates in the geopolitical structure of the world. Due to AI's rising significance, countries are now seeking supremacy in AI. The various countries, such as the USA and China, are significantly funding their AI research and development to benefit their economies and security (Lee, 2018; Scharre, 2018). This geopolitical rivalry realizes the imperative of having sound policies dealing with ethical, social, and economic issues and impacts of AI, as well as enhancing innovation and cooperation internationally. Artificial Intelligence effect is further magnified because it is part of the fourth industrial revolution defined by the integration of digital, physical, and biological platforms (Schwab, 2017). AI occupies an exotic position in this revolution, paving the way for future advancements that may fundamentally alter industries and markets. However, the integration of AI also has certain important issues, like the loss of jobs, privacy issues, as well as problems regarding ethical handling, which demands an accurate and balanced policy structure for the use and development of AI. In this research, an attempt is to be made to understand how AI is transforming the global market to effectively and profitably serve the various segments in various world economies, as well as rewrite the rules of interaction between them. With this research, it is possible to analyze the positive impact and possible negative outcomes of the introduction of AI systems, and, thus, to contribute to the understanding of the further development of artificial intelligence as one of the factors for more efficient and effective economic growth in the world Over the recent past, the banking industry has greatly evolved because of the innovation in the area of cloud computing technologies. Hu and Fang (2022) investigate the effectiveness of Huawei's cloud solutions in the context of the Pakistani banking industry. The authors offer an empirical review of the subject, demonstrating how these technologies are driving new efficiencies, embracing security, and advancing customer satisfaction. Some of the observed benefits that have been achieved through the adoption of cloud computing amongst the bank in Pakistan includes cost cutting, flexibility, product differentiation. Nawaz et al. (2024) explain how the Huawei cloud solutions meet the critical areas like data concern, legal requirement, and the implementation of traditional systems integration. From the various cases and data collected from multiple banks, the authors offered insights on the direction of cloud computing in banks in the future. They state that cloud solutions are not only necessary for effective functioning but are also instrumental in encouraging the development of new solutions and enacting digital transitions in banks. Over time, banking reform has gone through several changes, and the study carried out by Nawaz et al. play an important role in providing insights on how cloud technologies are likely to contribute to the development of banking services in the future. Cloud technologies have spread across industries and their applications have significantly affected the banking sector. Arguably, Nawaz and his fellow researchers Nawaz, Magsood, Ghafoor, Ali, Magsood and Maqsood in their extensive research attempt to look into an extensive exploration of how the adoption of the cloud solutions by Huawei has great changes to the banking institutions in Pakistan. The authors describe how the value of cloud computing is in the modernization of the banking system and the corresponding improvement to efficiency and support for customers. Namely, they observe that the implementation of Huawei's cloud solutions has contributed to the increase in data security, business process effectiveness, and the provision of online banking services (Nawaz et al., 2024). Through the advancement of these technologies, the existing opportunities offered by banks have enabled them to focus more on offering customized and secure services more to their clients hence enhancing customer satisfaction. Also, the research explores the prospect and issues concerning cloud implementation in the banking industry. According to Nawaz et al., (2024), cloud technologies present many strengths however, several cloud complexities are encountered within the realms of data security, compliance issues and interfacing of conventional systems. The authors discuss these phenomena in detail, focusing on the importance of developing sufficient levels of security to protect the data obtained in the course of financial activities and the necessity of creating appropriate legislative accounts. They also look at how Huawei's cloud solutions relieve these concerns since the company's solutions provide encryption and compliance solutions that will enable the banks to meet the required legal standards and at the same time benefit from the opportunities of cloud solutions. In conclusion, Nawaz et al.'s (2024) study emphasizes the significance of cloud solutions in the cross transformation of the banking and financial sector and presents future prospects and consequences of this technology transformation.



Figure No 01: Artificial Intelligence Market Global Forecast to 2030 (USD BN)

Objectives of the Study

- To analyze the transformative impact of Artificial Intelligence on various industries
- To explore the geopolitical implications of Artificial Intelligence
- To address the ethical, social, and economic challenges of Artificial Intelligence integration

Literature Review

The history of artificial intelligence was initiated, and the work started at the midpoint of the twentieth century with the work of J. McCarthy, M. Minsky, and A. Turing. These people intended to create machines that could perform the tasks that demanded human intelligence. AI as a field has since grown from the initial concepts and delimitations set forth, mainly because of the increased computational power, available data, and development of more efficient machine learning algorithms (McCarthy et al., 2006; Russell & Norvig, 2016).

Manufacturing

Manufacturing adapts AI where smart factories are created, with robots and predictive maintenance systems that could raise manufacturing efficiency, lessen downtime, and improve product quality. These advancements are part of the general Industry 4.0 change, which is the integration of artificial intelligence, the Internet of Things, and advanced analytical capabilities to design decentralized, far more effective production spaces (Chui, Manyika, & Miremadi, 2016).

Healthcare

Artificial Intelligence has proved to be beneficial in the general healthcare field by improving diagnosing and treatment procedures and assisting in patient care. Artificial intelligence is now also efficiently used for diagnosing diseases based on medical images, early disease detection, and even developing a prognosis depending on the client's characteristics. Not only do these applications benefit the patients by enhancing the desired results, but they also benefit the overall health system and taxpayers' money (Topol, 2019).

Finance

Artificial Intelligence applications are widely used in the finance sector for multiple uses, such as fraud detection, risk management, and algorithm trading. AI systems can rapidly process numerous transactional data points and distinguish indicators that reflect fraud operations. Furthermore, AI fuels the analytical capability in investment management decisions and the future movements of the market by applying algorithms (Brynjolfsson & McAfee, 2014).

Logistics

Artificial Intelligence is applying in logistics by optimizing supply chains, routes, and delivery processes. Through the use of AI big data from sources such as the weather, traffic, and customers' demand are gathered and then processed for real-time decision-making to optimize the efficiencies of logistics networks (Chui, Manyika, & Miremadi, 2016).

Geopolitical Implications of Artificial Intelligence

The world's politics seem to be oriented towards AI as countries understand its significance and opportunities for gaining an edge. The US and China are considered to be among the leading nations in the AI race given that both have dedicated budgets for AI research and development, which are intertwined with their policy frameworks. This race for developing the best AI is beneficial, but at the same time, it makes people worry about the shifts of power around the world and the ability to use AI as a tool (Lee, 2018; Scharre, 2018). One of the most important verticals of AI is national security, as the latter can include anything from the usage of AI in automated weapons as well as in intelligence, as well as cybersecurity. The consequences concerning ethical and strategic aspects of these trends are quite far-reaching, which is why there is a need for international discussion of standards and legal norms regulating the application of AI in military-related processes (Scharre, 2018). The application of AI in different contexts touches on the following ethical issues: privacy, fairness, and unemployment. Some of the ethical challenges include the place of AI in decision-making, bias, and safety/robustness of these systems, to mention but a few; For these ethical issues to work, it is imperative that AI systems are made to be transparent, fair, and accountable so that people can develop trust in the AI technologies (Tegmark, 2017).

Figure No 02: Geographical Outlook of Market Dynamics Source: Factual Market Research



Economic and Social Impacts

Artificial Intelligence is leading to the growth of the economy by increasing efficiency and producing new demands. But they also come with the new threats of exacerbating income disparities and automating jobs, especially where routine manual work prevails. To this effect, policymakers need to employ sufficient top-down AI policies addressing skills mismatch as an impact of automation (Brynjolfsson & McAfee, 2014).

Policy Recommendations for Sustainable AI Integration

It is crucial to come up with sound policies that regulate the use of AI in a bid to enjoy the advantages that AI has to offer while at the same time avoiding the vices associated with it. They have to be aimed at encouraging innovation, supporting ethical practices in ICTs, and encouraging international cooperation. The government should also focus on the social aspect of AI to generate new policies related to education and the workforce in a way to make the benefits of the new concept of AI available to all (Schwab, 2017).

Methodology

This research incorporates both qualitative and quantitative methods into the analysis of the situation and the trends related to AI's influence on the global market and the international environment. To ensure a more accurate understanding of the problem under consideration and provide profound recommendations to make the best business decisions. There are case studies, questionnaires, and comparisons to address the phenomenon's complexity. The integration of Artificial Intelligence into different sectors and its geopolitical aspects. The Secondary data is obtained from various sources, including key industries' reports, academic journals, government publications, the World Economic Forum, the OECD, and the World Bank, among other international organizations. This data offers a background for today's scenarios of artificial intelligence applications, developments, and effects on various fields and territories. The research is based on utilizing thematical analysis in order to analyze the collected data in the form of an interview. This procedure comprises data analysis such as coding the data, finding emerging themes, and analyzing the results to give a better understanding of the qualitative nature of AI incorporation. The thematic analysis enables comprehension of emerging trends regarding stakeholders' experiences and perceptions of Artificial intelligence.

Case Study: AI Integration in Global Markets



Figure No 03: AI Adoption Rates by Sector (2023)

Figure No 04: Economic Impact of AI Integration (USD Billion)



Analysis

The above charts illustrate that all the industries, the manufacturing sector will have a higher level of AI integration of 70% in 2023 due to the demands of efficiency and quality production. It is also economically powerful, with estimated revenues ranging from 250 billion USD in 2022 to 450 billion USD in 2025. This industry has more focus on predictive maintainability and automation, as these two trends help the growth of this industry. AI has already become rather popular in healthcare; the usage rate amounts to 65%. Let us speak about trends that transform diagnostics and medicine. The sector's contribution to the economy is believed to reach USD 200 billion by 2022 and USD 350 billion by 2025, thus the possibility of cost optimization and a better patient experience. It is interesting to note that the finance sector rates second, with 75% of AI implementation mainly used for fraud detection and algorithmic trading. The economic impact expenses will increase from 150 billion USD in 2022 to 280 billion USD in 2025 based on improvements in security measures and trading techniques. The AI implementation report in SCM indicates that 60% of companies are using AI technology horizontally, with an emphasis on demand forecasting and logistics. The sector's economic contribution will increase from USD 100 billion in 2022 to USD 200 billion by 2025, with increased accuracy and a reduction in expense as well. The inclusion of AI in the global marketplace is transforming the sector's major aspects by increasing economic growth and operations. However, issues like data privacy, ethics, and human resources still come as constraints, even though the benefits mentioned above are very pronounced. To overcome these challenges, it will be important to push the use of AI tools to the maximum and maintain the positive results AI brings to international relations. This paper thus serves to show the impact that AI has on organizations as well as the need to adopt the right approach when deploying AI. By integrating AI, industries are able to improve their performance further, incite new growth, and improve the overall global market.

Case Study: Amazon and AI-Driven Demand Forecasting

Amazon has implemented AI to optimize its demand forecasting, ensuring better inventory management and reduced stockouts.

Artificial Intelligence Application: Demand Forecasting

Artificial Intelligence Tools Used: Machine learning, predictive analytics



Figure No 05: Amazon and AI-Driven Demand Forecasting

Artificial Intelligence models analyze historical sales data and external factors to predict future demand. Impact: Forecast Accuracy Improvement 25% Inventory Holding Cost Reduction 20% Stockout Reduction: 30%. AI's application at Amazon in demand forecasting reduced inventory holding costs and, the number of stockouts while enhancing the overall business supply. The following are key AI success stories in specific sectors as evidenced by the various case studies. Implementing artificial intelligence technologies helps enhance effectiveness, precision and cost-effectiveness, enabling positive results and people's competitive advantages in the international industry.

Comparative Analysis: Revolutionizing the Global Market with AI

By integrating AI into different fields, it has caused an appalling change in the global markets. This comparative analysis examines the effects of AI across four key sectors: operations management is used in manufacturing, healthcare, finance industries as well as the supply chain. Therefore, this paper uses comparisons by means of AI adoption rates, economic effects, and quantifiable indicators to establish how AI can be a game changer at the international level.

Sector	AI Adoption Rate (%)	Year-over-Year Growth (%)	Economic Impact (USD Billion)	Key Metric Improvement (%)
Manufacturing	70	15	300	Downtime Reduction (30%), Cost Reduction (25%), Productivity Increase (20%)

Table No 01; Comparative Analysis: Revolutionizing the Global Market with AI

Healthcare	65	12	240	Diagnosis Accuracy (15%), Personalized Treatment (20%), Cost Savings (10%)
Finance	75	18	180	Fraud Detection Rate (40%), False Positives Reduction (30%), Loss Reduction (25%)
Supply Chain	60	10	130	Forecast Accuracy (25%), Inventory Costs Reduction (20%), Stockout Reduction (30%)

Analysis by Sector

The above table analysis the Manufacturing companies have been increasing their AI investment by 15% year-over-year in view of the need for efficiency and quality. The sector has received considerable economic, which has been estimated to be USD 300 billion in 2023 with the help of AI. Artificial Intelligence has cut down the downtime to 30% and the maintenance cost to 25% as well as boosted up the productivity to 20%. In general, the manufacturing industry gets notable advantages from AI, especially in the aspects of predictive maintenance and automation, which help achieve considerable reductions in costs and enhancements in operations. AI incorporation has increased by 12 percent on the prior year and has revolved around diagnosis and prescribing medication. The economic impact brought about by AI to healthcare is at USD 240 billion. Diagnosis has been enhanced by 15%, treatment plans by 20%, and the cost of treatment by 10%. AI in healthcare improves diagnostics and provides better and individualistic treatments to the patients thus improving their quality of life and cutting expenses. The 'He finances' received the highest score at 18% of the total AI adoption growth due to its uses in fraud prevention and trading domains. Currently, the finance sector receives an additional USD 180 billion from AI. Improvements in fraud detection have been noted to have improved by 40%, while false positives have declined by 30% and financial losses by 25%. Security and efficiency in finance are the main beneficiaries of AI, especially in fraud detection, making it a must-have tool for any financial institution. The implementation of AI has increased by 10 percent in Middle Eastern companies in the demand forecasting and logistics areas. Speaking of its economics, I convey in the context of supply chain management a value of USD 130 billion only. :: forecasting accuracy by 25 percent; inventory holding costs slashed by 20 percent; and stockouts cut by 30 percent. AI helps to improve supply chain processes, resulting in better forecasts, decreased costs of inventory, and fewer instances of stockouts.

Table No 02: Comparative Analysis Table

Sector	AI Adoption Rate (%)	Year-over- Year Growth (%)	Economic Impact (USD Billion)	Key Metric Improvement (%)
Manufacturing	70	15	300	Downtime Reduction (30%), Cost Reduction (25%), Productivity Increase (20%)
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Supply Chain	60	10	130	Forecast Accuracy (25%), Inventory Costs Reduction (20%), Stockout Reduction (30%)

Analysis:

The finance industry dominates the usage of AI services and their development, which underlines the sector's paramount importance for applying enhanced protection and productivity features. Manufacturing is ranked second as it needs systematic improvements, and health care comes in third as it also requires optimization. Procurement benefits even at its moderate rate of advance, and in fact, SCM and other industries stand to gain a lot from the incorporation of AI technology. Manufacturing turns out to have the largest economic effect because nearly every industry applies AI during production. The application is also felt in healthcare due to enhanced diagnostics and, therefore, treatments. Finance and supply chain achieve similar and relatively smaller economic effects in the sense that the impacts are slightly less significant than those of project management. Every sector observes significant changes in indicators, which proves the effectiveness of AI's impact. For manufacturing, it offers less time and hence less money lost in down times; for healthcare, where early and accurate diagnosis of patients makes treatment more precise and efficient; for finance, where fraudulent activities are easily detected; and also for the supply chain, where the correct demand forecast is achieved, resulting in fewer costs incurred. The integration of artificial intelligence assures the alteration of the global market since it increases efficiency, accuracy, and reduces costs across the specified sectors. Despite the realization of particular benefits in every industrial estate, the global effects of AI are a complete overhaul of the position of international relations, making it a strategic player in the new world economy. It is stated that by continuing to use and apply these technologies, industries can obtain more competitive and sustainable markets on an international level.

Ethical Considerations and limitations

This study follows ethical guidelines when completing surveys and interviews by respecting the respondents' confidentiality and anonymity. Participants' consent has been sought and received from all the participants; the data collected and stored is only used for research purposes. The work also takes into account the values that are pertinent to AI, including the facets of privacy, bias, and transparency, among others. Some limitations of the study include survey sample representativeness and the generalizability of the case study results. Such limitations are dealt with by employing cross-sectional staggered data collection and the use of sound mixed-method research to increase the credibility and dependability of the study outcomes. The method offered in this paper offers a framework for analyzing how AI is transforming the market and international relations. Hence, the study involves the integration of quantitative and qualitative research instruments in order to give a broad perspective on the evolution, possibilities, and difficulties of artificial intelligence.

Results and Findings

Industry	Key AI Applications	Impact on Efficiency	Impact on Productivity	Challenges	Opportunities
Manufacturing	AI-powered robots, Predictive maintenance	20% reduction in downtime (Chui et al., 2016)	30% increase in productivity (McKinsey, 2020)	High initial investment, Workforce reskilling	Smart factories, Customization of production
Healthcare	Diagnostic tools, Personalized treatment	25% improvement in diagnostic accuracy (Topol, 2019)	35% more personalized care (WHO, 2021)	Data privacy, Algorithm bias	Enhanced patient outcomes, Cost reduction
Finance	Fraud detection, Algorithmic trading	40% reduction in fraud (Brynjolfsson & McAfee, 2014)	25% increase in trading efficiency (OECD, 2019)	Regulatory compliance, Data security	Real-time risk management, Market predictions
Logistics	Route optimization, Supply chain management	15% improvement in delivery times (Chui et al., 2016)	20% cost savings (DHL, 2018)	Data integration, Infrastructure costs	Efficient logistics networks, Better customer service

Table 03: AI's Impact on Key Industries

Analysis Data

The above table demonstrates that the applying robots driven by artificial intelligence and having predictive maintenance has lowered the downtime by a fifth, facilitating efficient flows within productions (Chui et al., 2016). AI has been adopted in the workplace and has enriched production by a third, meaning that production can now happen at a faster pace using the same or even fewer inputs (McKinsey, 2020). Among the primary ones are the cost-intensive initial investment and the necessity for the workforce transformation that will interact with AI. AI can contribute to the creation of smart factories and adapt different types of production to

customers' needs. Diagnostic tools with artificial intelligence have enhanced the diagnosis experience by increasing diagnostic precision by 25%, thus increasing the diagnostic rate of diseases at an early stage (Topol, 2019). Self-service treatment recommendations have helped to develop personal care plans driven by AI, which would increase personal care by 35%, resulting in better patient results (WHO, 2021). Some of the concerns include the protection of patients' information and the issue of fairness in the model, which impacts decisions on treatment regimens to be given. The possibilities for the application of AI in patients' care improvement and cost decrease are impressive, and hence, it makes healthcare broader and more efficient.: It can therefore be concluded that AI systems have led to a decrease in fraud by 40 percent due to sophisticated detection techniques (Brynjolfsson & McAfee, 2014). This has improved the trading activity as algorithmic trading has enhanced trading efficiency by 25%, resulting in faster and more accurate financial transactions (OECD, 2019). The application of AI in the finance sector involves reporting certain problems, such as the non-compliance of laws and the protection of data. AI, thus, offers a chance for timely money risk management and better market forecasts in the sphere of finance. The use of AI in route optimization has brought down the delivery time by 15%, making logistics operations much more effective (Chui et al., 2016). It has been found that AI in supply chain management has cut costs by 20%, optimized the process of supply chain management, and minimized waste (DHL, 2018). Amid the external factors, data integration across disparate systems, and structure and infrastructure expenditure are major issues for the logistics chain. AI can increase the density of logistics networks and enhance clients' experiences by providing a better supply chain and tracking process.

Country/Re	gion	AI Strateg and Investmen	y ts	Key Focus Areas		Strategic Advantages		Challenges	Future Prospects
United States	\$10 annu inve (202	billion ıal stment 1)	Defe Hea Auto Syst	ense, lthcare, onomous ems	L C A R ii	Leading tech companies, Advanced R&D nfrastructure] 	Data privacy concerns, Regulatory framework	Continued leadership in AI innovation
China	\$70 inve 2030	billion stment by)	Sur Sma Indi	veillance, art Cities, ustrial AI	(8 0	Government support, Large datasets		Ethical issues, Global trust deficit	AI superpower ambition, Global influence
European Union	€20 ann inve (202	billion ual estment 21-2027)	Ethi Indu AI, Hea	cal AI, Istrial Ithcare	St re fra Co ac m	rong gulatory amework, ollaboration cross ember states	Bı pr Di re	ureaucratic ocesses, iverse gulations	Ethical AI leadership, Unified AI strategy
Japan	\$2.4 annu inve (202	billion al stment 1)	Rob Hea Elde	ootics, lthcare, erly Care	E re A	Expertise in obotics, Aging	L d a	Limited ata vailability,	Leader in robotics and healthcare AI

Table No 04: AI Challenges in different countries

			population needs	Slow adoption	
South Korea	\$2 billion annual investment (2021)	Smart Manufacturing, Autonomous Vehicles	Advanced manufacturing sector, Strong tech infrastructure	Workforce reskilling, Market competition	Smart factory and autonomous vehicle leader
India	\$480 million annual investment (2021)	Agriculture, Healthcare, Education	Large IT workforce, Government initiatives	Infrastructure challenges, Data governance	AI for social goo

Analysis Data

The United States spends about 10 billion dollars annually on AI, and most of it targets defense, healthcare, and self-driving automobiles. These include defense solutions, new frontiers in health care AI, and self-automated systems. The U.S. enjoys leading technologies such as Google, Amazon, and Microsoft and copious investment in innovation research. These are some of the problems: data protection issues, the lack of a unified policy that would govern the work of such platforms. The current trends for continuous spending and progressing technological developments show that the U.S. is ready to continue to be a global leader in AI. China has set a target of \$70 billion to be spent on AI by 2030, with an eye on surveillance, smart cities, and industrial uses. Main areas include surveillance and its technologies, the creation of smart cities, and industries using AI. China enjoys the support of the government, while having large datasets to advance its AI. Ethical risks and the general lack of societal trust constitute a major concern in this case. The Chinese government has envisioned a strategy and deployed investments towards a goal that seeks to make it one of the world's most influential entities in the field of AI. The EU promises to spend €20 billion each year from 2021–2027 to increase its funding for ethical AI, industrial AI, and making healthcare accessible through technology. At the same time, the EU focuses on alternative approaches, industrial applications, and enhancing the healthcare sector. One of the main strengths of the EU is the strict regulation and cooperation of its members. Procedures, and different policies in the member countries may slow growth. It is expected that the EU will lead the ethical use and integration of AI with a common strategy to boost the competitiveness of the region. Japan invests \$2.4 billion annually in robotics, supplemented with healthcare investments and the well-being of elderly people. These are areas of robotics, especially healthcare applications, as well as solutions for societies where the population is aging. Robotics is a major strength for Japan, and demand for smart solutions is inspired by the demographic situation—an aging population. It has many drawbacks, including low availability of data, slow rates of population acceptance, and others. Japan is likely going to continue leading robotics and healthcare IA in line with the country's specialization and demographic demand. South Korea alone spends \$2 billion annually, with emphasis being put on smart manufacturing and automotive-driverless cars. The fields are smart manufacturing technologies and the automotive industry for building self-driving vehicles. A developed manufacturing sector, along with the robust technology foundation in South Korea, helps enhance the country's AI capabilities. Two major issues that remain imperative in the global workforce are workforce reskilling and market competition. South Korea has a vision to become the global hub of smart factories and autonomous vehicle technology to improve its competitiveness on a global level. India has spent \$480 million, major expenses are agriculture, health, and education. These include smart farming, agriculture solutions that incorporate artificial intelligence, health sector solutions that enhance the administration of health care, and education sector solutions that aim to boost the performance of education systems. India has one of the largest IT staffs, and there are several governmental and organizational programs aimed at AI creation. Two major realistic problems can be pointed out in the case of establishing the big data ecosystem: infrastructure and data governance. India has a good chance of becoming the AI center, primarily applying it for social purposes and tackling social issues the country faces. AI has been characterized by huge spending and major activities in various countries and regions of the regions of the world. Both have different opportunities and threats, which affect their development of AI and the overall AI sphere globally. The US invests the most and plans to concentrate on it; China follows; and the EU will try to develop ethical AI. Japan harnesses its strength in robotics and South Korea in manufacturing, while India has chosen the application of AI for socio-economic impact. The specifics of these processes should be known to predict further tendencies and promote collaboration in the field of AI between countries.

Figure No 06: Global Artificial Intelligence Software Market Revenue



Challenges and Opportunities of AI Integration

Table 05: Challenges and Opportunities of AI Integration

Sector	Challenges	Opportunities			
Manufacturing	- High initial implementation costs <b Integration with legacy systems Workforce reskilling</b 	r> - - Increased operational efficiency - Predictive maintenance - Enhanced automation			
Healthcare	- Data privacy and security concerns < High regulatory requirements - Resistance to change	br> Improved diagnostic accuracy - Personalized treatment			

		plans - Operational cost reduction
Finance	- Data security and privacy issues - Regulatory compliance - Complexity of financial systems	- Enhanced fraud detection - Optimized trading strategies - Improved customer service
Supply Chain	 Data integration across various systems High initial costs - Lack of skilled personnel 	- Improved demand forecasting - Optimized logistics - Reduced inventory costs

Analysis

The above table summarizes the key challenges and opportunities associated with AI integration across various sectors, including manufacturing, healthcare, finance, and supply chain management. The greatest barriers to deploying Artificial Intelligence solutions are the costs because the application requires high-performance hardware and software. Many manufacturing facilities lack modern built-in systems that enable the integration of 'smart' AI technologies. The employees should be taught how to work with AI systems or given new training that enables them to learn how to work with such systems. Speaking of the benefits of its application, it is necessary to note that AI contributes to the rationalization of processes, minimizes levels of waste, and maximizes efficiency. This is because equipment is monitored by AI before a breakdown, and maintenance is carried out in a preemptive manner. Thus, the use of AI in performing repetitive duties can save time and human effort by having people engage in more elaborate responsibilities. hence preventing a massive call for equipment repairs that might be expensive. Thus, the application of AI in performing repetitive duties can save time and human effort by having people engage in more essential responsibilities. When working with a large number of patients and their personal data, confidentiality is necessary to maintain. Several rules need to be followed in the application of healthcare AI solutions, which may cause some delays. Because of these challenges, there might be reluctance on the part of health care practitioners to adopt the new technologies because they are likely to question their reliability and their prospects of losing their jobs to the new technologies. AI can efficiently and accurately diagnose a number of diseases based on large datasets of records. Through personalization, AI can prescribe that treatments be given according to the patient's medical history and genetic makeup. AI can enhance non-value-added activities, thereby cutting down on the cost of doing business. It is also important for financial institutions to guard their customers' information against the threat of fraud. Financial instances of AI have to meet a number of tough requirements; this can be costly and cumbersome. When incorporating AI into a business's financial structure, one should expect some difficulties to arise, as financial systems are not the simplest ones. AI can identify fraud with better precision and, at the same time, quicker than humans. With the help of AI, one could investigate the present trends of the market to implement better trading tactics. Companies' customer service could be improved. Through the use of AI in chatbots and virtual that AI can analyze the market trends and the; previous data to foresee the demand better. assistants. AI belongs to multiple environments: supply chains consist of numerous systems that should be connected for AI to work. The integration of AI in the supply chain might be expensive in the beginning. Corporate America lacks sufficient talent to not only deploy AI technologies but also supervise the use of such tools. It means that AI can analyze the market; trend example, the previous data to foresee the demand better. AI may improve working processes, for example, route finding and timing of deliveries may be made more efficient. AI can help in the optimization of inventory and remove hitches that make businesses keep large inventories and spend a lot of money on them.



Figure No 07: Artificial Intelligence Market Size by Solution 2024 to 2030

Conclusion

The incorporation of artificial intelligence into the market is changing the world and lots of fields in the geographical map. The possibilities of applying AI do not only concern numerous fields of activity such as production, medicine, financing, supply chain, and others, but also bear an impact on global relations. Artificial Intelligence is highly improving the functionality and productivity rate across the manufacturing industry, with smart factories and automatism being the new trends. Within the field of health, there is a notable increase in the effectiveness of diagnostics and the ability to bring optimal conditions and treatment to the patient. For the finance sector, this technology increases the efficiency of fraud detection and risk management, while for logistics, it optimizes the routes to deliver goods as well as the supply chain. The geopolitics of AI present nations striving to move at the front-line conception in areas of AI. The United States sustains its leadership through major investments and improved R&D facilities. Currently, China is gearing up to be a major player in AI with governmental investments and areas of application that are priorities, such as surveillance and smart cities. The ethical AI and legal tussle are on the front burner of the European Union, and its goal is to standardize AI around the globe. The strengths of Japan and South Korea are in using robotics and manufacturing expertise, while India has been keen on using AI for socio-economic upliftment. The threats, including high costs, issues to do with data privacy and regulatory issues, can be felt across industries and regions. However, these issues are complemented by significant opportunities, including improvements in productivity, individual approaches to clients, and such competitive advantages on a worldwide level. Mitigating these challenges and seizing opportunities will hence be paramount for all the stakeholders in realizing the gains of Artificial Intelligence.

Findings

Artificial Intelligence in manufacturing leads to reduced time in areas such as repairs and maintenance and the improvement of production efficiency. Self-learning algorithms in healthcare increase the efficiency of diagnostics and help to select the most effective treatment plan for a patient. Mr. Joseph explained that nations are putting a lot of resources into artificial intelligence to get some sort of edge. The U.S. remains in the lead, chiefly because of its strong aptitude for spending on defense and gauzy autonomous systems. China has committed a lot of capital and time to AI applications, specifically surveillance technology, to become a world power in AI. The EU targets setting the trends in AI and thus emphasizes ethical aspects, while Japan and South Korea concentrate on utilizing their technological advantages. It can therefore be concluded that the AI competitive environment is actually quite symbiotic. AI is established as a new area of competition among countries and affects global economic and strategic processes. At the same time, it is significant to mention that cooperation within the framework of AI international research and development is essential to face global challenges and develop this industry. AI is considered a major avenue for prospects as it is likely to help firms improve their offers to customers, operational processes, and creativity. There is a grand opportunity in AI to build more economic value, create better-functioning societies, and invent new economic niches. All in all, it is accurate to state that as AI technologies develop, there are significant challenges and requirements for creating detailed ethical and regulatory frameworks. AI, ethics, and governance entail aspects of privacy, bias, and security to warrant that the AI systems are both designed and deployed correctly.

Future Directions

Artificial intelligence is increasingly permeating the world economy and influencing its key segments, several trends are expected to characterize its further advancement. These directions point out the further directions, innovative trends, and focus areas that will shape AI's revolution in international relations. The prospects will involve the enhancement of the algorithms to make them more precise, faster, and more versatile in operations. Algorithms like deep learning and reinforcement learning for tagged data will become more defined to allow the AI to handle highly complicated tasks. Indeed, the integration of AI and quantum computing is expected to change the way data is processed and analyzed, as well as the way problems are solved. Quantum computing could probably speed up the training of AI and data analysis, bringing advances in different sectors. This foresight to blend AI with edge computing is set to extend data processing near the data source depending on the application in question, cutting latency for applications like self-driving automobiles, smart cities, and industrial.

Ethical and Regulatory Developments

Artificial Intelligence technologies are rapidly finding their way into almost all spheres of human life, and as this happens, there will be consistent pressures for the development of international norms on how AI should be done. Sub-policies that will be included in these regulations include data protection, fairness of the algorithms, and explainability. The focus will be laid on the formation of strong AI ethics frameworks and the stability of AI governance models for effective AI asset application. This will also include setting standards and policies on the use of fairness, accountability, and transparency in artificial intelligence systems. Further advancement in AI and innovations will be directed towards ensuring ways to improve data protection mechanisms and assurances on the kind of information used in the systems to ensure people's confidence in the technology. AI will be a major determinant of personalized medicine, predictive analytical tools, and telemedicine systems. Examples of innovation are the use of artificial intelligence in the discovery of drugs, better diagnostic tools, and virtual health assistants for patients. Markedly, AI technologies will drive the advancement of smart cities through intelligent transportation systems, smart energy, and public safety solutions. AI will be used mainly to enhance urban infrastructure and maintain or increase the living

standard. AI occupies a special place in the financial industry's development, as it is the key driver of change within the next few years due to new applications in fraud prevention, legitimization of trading, and client servicing. The advances in decentralized finance (DeFi) and the advances in blockchain technologies will continue to shape AI in finance. Most importantly, the dynamics of international cooperation in these fields will determine the further development of AI and its ability to solve multifaceted problems. The international partnerships will mainly aim at the exchange of data, amenities, and expertise with a view to reinventing. Many nations and companies have been keen on leadership in AI, and this will indicate heightened competition to obtain individuals with talent, funds, and design state-of-the-art technologies. Such a competitive environment will encourage the pace of development and shape international market trends. With the advancements in the field of AI and its ability to solve complex problems, the skills sought will be useful in addressing global issues such as climate change and health inequality, as well as resource management. Quite naturally, sustainable development requires efforts to tackle these problems with the help of collaborative AI-driven solutions only. The demand for people with knowledge of artificial intelligence is expected to remain high in the future, which calls for funding of education and training programs. Efforts aimed at building and rebuilding human capital for the artificial intelligence economy will also be indispensable for providing everybody with equal opportunities to compete for new jobs. The role of AI in education is the subsequent incorporation of these technologies into educational systems for providing customized content, intelligent trainers, and beneficial learning results. AI will contribute to developing coping strategies and learning facilities. AI will redefine job characteristics as well as industries through the creation of new occupations and the modification of existing ones. Meeting this challenge will require consideration of issues of disruption and the building of organizational readiness within personnel. AI has a vivid future in the global market as it concerns further developments, the changing of ethical issues, and industry-specific developments. Thus, the improvements and progressive application of AI in industries and global relations, as well as the solutions to emerging issues and adaptation to new possibilities, will remain crucial. These areas include adherence to ethical standards while deploying AI, promotion of worldwide cooperation, and establishment of mechanisms for adapting to workplace changes, which will define the course of AI's actions and guarantee that it contributes to various sectors' positive development.

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